

Garant

Steel boring bar A.. PWLNR 95°, for indexable inserts WN.., right-hand, Shank Ø / insert size: 32/08mm


Order data

Order number	251942 32/08
GTIN	4045197656988
Item class	21T

Technical description

Shim	259031 40
Shim punches pack	259047 2
Minimum pre-drill Ø D_{min}	40 mm
Lever	259015 2
suitable indexable insert	WN.. 0804..
Insert size	8 mm
Shim pins pack	259044 2
Centre offset L_3	22 mm
Lever screw	259018 2
ISO code toolholder	A32S PWLNR/L08
Overall length L	250 mm
Clamping height L_2	31 mm
Setting angle κ	95 degrees
Shank Ø D_s	32 mm
Standard	DIN 8024
Application type	right-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 2	259015 2
Lever screw Type 2	259018 2
Shim Type 40	259031 40
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3